# **HPM18V** Capacitance Diaphragm Gauge





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### **Overview**

HPM18V is a Capacitance Diaphragm Gauge, also called capacitive film gauge (CDG). This product uses a ceramic capacitive sensor as a sensitive element and uses a vacuum connection to directly measure pressure. Its analog output signals such as 0-5 or 0-10 VDC are proportional to the measured pressure and are not affected by the type and composition of the process gas. Ceramics have the characteristics of high elasticity, wear resistance, corrosion resistance, and fast heat dissipation, which makes the vacuum gauge have very good thermal stability and extremely low temperature drift.

The HPM18V capacitive vacuum gauge has high measurement accuracy, excellent overvoltage resistance and excellent long-term stability. Its corrosion-resistant ceramic sensor is temperature compensated, has a wide operating temperature range, and has good zero-point stability. The vacuum gauge is compact in overall size, easy to use and reliable, and is suitable for accurate measurement of medium and low vacuum of complex gas components..

## **Application**

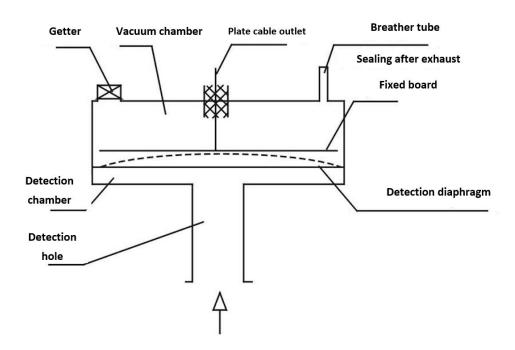
- Vacuum application
- Laboratory and research and development
- Semiconductor industry
- Vacuum packaging
- Plasma etching process equipment

#### **Features**

- Capacitor film principle
- High precision and good stability
- Has excellent anti-overload capability
- Detection is not affected by gas type and composition
- Fast response and small hysteresis
- Direct pressure measurement, the analog output signal is proportional to the measured pressure

Support various pressure interfaces KF, CF, VCR, etc. in the vacuum industry

### **Measuring Principle**



Capacitive vacuum gauge, also called capacitive film vacuum gauge, works based on the principle of capacitance change and consists of a detection part and a conversion circuit.

The picture above is a schematic diagram of the detection part. The detection part has two chambers, the vacuum chamber and the detection chamber. The vacuum chamber is a fully sealed structure. After passing the leak detection by the helium mass spectrometer leak detector, it is exhausted for a long time, and finally the exhaust pipe is sealed to maintain a long-term high vacuum. The fixed electrode plate is located in the vacuum chamber, and is led out of the vacuum chamber by the electrode lead wire. The detection diaphragm is placed between the high vacuum chamber and the detection chamber of the low vacuum system to be tested. The detection diaphragm is a movable plate, which forms a flat capacitor with the fixed plate. The measured low vacuum pressure enters the detection chamber through the detection hole, and the detection diaphragm deflects, changing its distance from the fixed plate, and the capacitance value also changes accordingly. Different low vacuum pressures determine different capacitance values.

The capacitance signal formed by the detection part is sent to the circuit conversion part. The circuit conversion part converts the capacitance signal through transformation, sorting, amplification and conversion, and finally outputs a standard



voltage or current signal. This standard electrical signal is derived from the capacitive signal and is proportional to the vacuum pressure.

## **Technical Parameters**

Measuring Range									
Absolute	Rated	0.2	0.5	1	2	5	10	20	100
(1.0-)	pressure	0.2	0.5			3	10	20	100
(kPa)	Overload	200	200	200	200	400	400	600	1000
Absolute	Rated	2	5	10	20	50	100	200	1000
(Torr)	pressure	2	3	10	20	30	100	200	1000
	Overload	2000	2000	2000	2000	4000	4000	6000	10000
Absolute	Rated	2	5	10	20	50	100	200	1000
(mbar)	pressure	2	) 	10	20	30	100	200	1000
	Overload	2000	2000	2000	2000	4000	4000	6000	10000
Note: For other measuring ranges, please contact us.									

Measuring Medium	1							
Type Various gases compatible with contact materials								
Output Signal/Power Supply								
Standard	4~20mA	/ Vs=10~30 V <sub>DC</sub>						
Standard	0 ~ 5VDC	/ Vs=8.5~30 V <sub>DC</sub>						
Standard	0 ~ 10VDC	/ Vs=12~30 V <sub>DC</sub>						
Standard	RS485	/ Vs=10~30 V <sub>DC</sub>						
Performance								
Accuracy	±0.25%FS (2kPa, ±0.5%FS (500Pa,	±0.1%FS (20kPa,100kPa) ±0.25%FS (2kPa,5kPa,10kPa) ±0.5%FS (500Pa,1kPa) ±1.5%FS (200Pa)						
Long-term stability		±0.50%FS/year, ≤1kPa ±0.25%FS/year, >1kPa						
*Accuracy complies with IEC 60770 (non-linearity, hysteresis, repeatability)								
<b>Environment Condi</b>	tions							
		Working temperature: -30 ~ 85 °C						
Temperature range		Ambient temperature : $-30 \sim 85 ^{\circ}\mathrm{C}$						
	Storage tempera	Storage temperature: -30 ~ 85 °C						
Protection grade	IP65	IP65						

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Temperature Drift						
Compensation temperature	-20 ~ 80 °C					
Temperature drift of zero point	±1.5%FS (Within compensation temperature)					
Temperature drift of full scale	±1.5%FS (Within compensation temperature)					
<b>Electrical Protection</b>						
Short circuit protection	Permanent					
Reverse polarity protection	No damage, circuit does not work					
Electromagnetic compatibility	According to EN 61326					
Mechanical stability						
Vibration	20g(20~5000Hz)					
Impact resistance	50g(11ms)					
Insulation						
Insulation resistance	>200MΩ @500VDC					
Dielectric strength	<2mA @ 500VAC 1min					

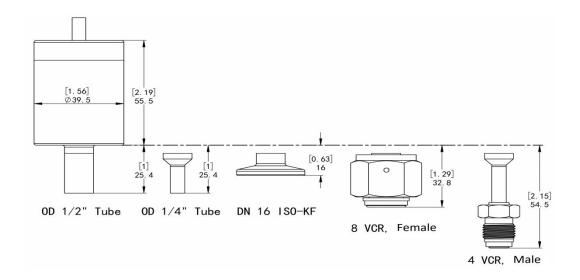
# **Structure Material**

Ordering Code	Part	Materials
S4		SS304
S6	Pressure port	SS316L
PE		PEEK
M6	Sensor	Ceramic Al <sub>2</sub> O <sub>3</sub> 99.9%
FK	0.00	FKM Fluoro rubber
NB	O-Ring	NBR Nitrile

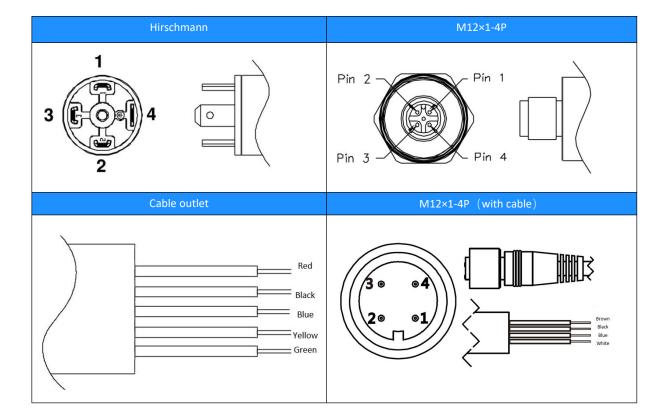
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## **Structure Drawings**



## **Electrical Connection**





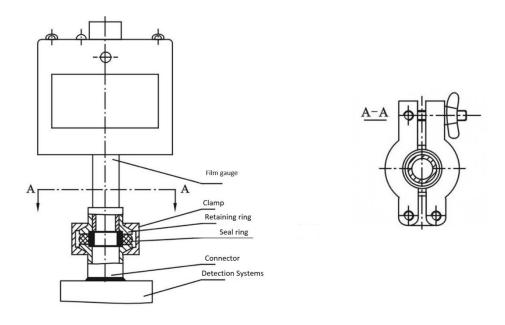
Two-wire 4 ~ 20mA cur	rent output					
	Power supply+		Power su	N/A		
	( +V )		( 0V/+OU	Т)		
Hirschmann	1			2	3, 4	
Cable outlet	Red		ı	Black		
M12×1	1			2	3, 4	
M12×1 ( with cable )	Brown		1	Blue,white		
Three- wire 0~5V/10V	voltage output					
	Power supply+ Coi		nmon	Output	N/A	
	( +V )	Gro	und ( GND )	( +OUT )		
Hirschmann	1		2	3	4	
Cable outlet	Red		Black	Blue		
M12×1	1		2	3	4	
M12×1 ( with cable )	Brown	Black		Blue	White	
Four-wire Modbus-RT	J/RS485					
	Power supply+ F		supply-	RS485A	RS485B	
	(+V)		//+OUT )			
Hirschmann	1		2	3	4	
Cable outlet	Red		Black	Yellow	Green	
M12×1,4P	1		2	3	4	
M12×1 ( with cable ) Brown		Black		Blue	White	



### **Installation Notes**

#### ISO-KF interface installation diagram

When installing the capacitive film vacuum gauge, it is recommended to use the national standard GB4982-85 (equivalent to ISO 2861/1-74 or DIN 28403) KF vacuum quick connector. The user only needs to weld the joint to the system to be tested, and after confirming the seal through leak detection, install the retaining ring, O-ring and film gauge in sequence, then clamp it firmly with the clamp of the connector, and finally tighten the nut, and it is complete. Installation work. The installation is very convenient and the sealing is reliable.



#### Note:

- 1. The film gauge must be installed vertically upward as shown in the figure.
- 2. During the disassembly and assembly process, care should be taken to handle it with care and avoid collisions to avoid instrument errors. Otherwise, it needs to be recalibrated before it can be used.
- 3. The diaphragm gauge cannot be installed in a vibrating position. If it must be installed in a vibrating position, please use a vacuum hose to connect it to avoid vibration.
- 4. The film gauge can also be installed using CF type vacuum flange, VCR, etc. Please consult the sales engineer for details.

## **Ordering Guide**



Item	Туре							
HPM18V	HPM18V Capacitance Diaphragm Gauge							
	Pressure Range							
	(0∼X)kPa	Torr or mbar						
		Item	Output					
		В1	4∼20mA					
		В3	0-10V					
		B4	0-5V					
			Item	Process Port				
			VKF16	DN 16 ISO-KF				
			VCF16	DN 16 CF				
			VT4	0.5"outer tube				
			VT2	0.25" outer tube				
			VR8M	1/2 VCR Female, swivel joint.				
			VR4M	1/4 VCR Female, swivel joint.				
			VR4F	1/2 VCR male,				
			VP1	swivel joint. M20*1.5Male				
				Item	Electronic output			
				C1	DIN43650			
				C2	Cable out let			
				C5	M12*1			
				CD15	15 Pins, D-sub connector			
					Item	Sensor		
					M6	Ceramic Al2O3		
						Item	Hous ing mat	
							erial	
						S4	304	
						S6 PE	316L PEEK	
							Item	Additional Function
							А	Absolute(typical)
							QF	Delivery inspection report
								Other customized requirements
HPM18V	(0~1)kPa	B1	VKF16	C2	M6	S6		А